

Oil Based Relief Ink  
**MATERIAL SAFETY DATA SHEET**  
(For Printing Ink and Related Materials)

**Date:** July 2, 2014

---

**SECTION I**

---

**MANUFACTURED BY:** Graphic Chemical & Ink Company  
P.O. Box 7027  
728 North Yale  
Villa Park, IL 60181

**EMERGENCY PHONE:** 800-535-5053

<b>PRODUCT CLASS:</b>	<b>TRADE NAME:</b>	<b>MANUFACTURERS CODE:</b>
Oil Base Ink	Graphic Block Green	2577

---

**SECTION II - HAZARDOUS INGREDIENTS**

---

.001 Hypothiolate  
.006 Naphthenate  
.004 Mineral Spirits

---

**SECTION III - PHYSICAL DATA**

---

Boiling Range:	200 degrees F	Type of Odor:
Vapor Density:	Heavier than air	Evaporation Rate: Slower than ether
Liquid Density:		Percent Volatile Wt: N/A
Appearance:		

---

**SECTION IV - FIRE & EXPLOSION DATA**

---

Flash Point Category: 550 Degrees F  
Lowest Flash Point:  
LEL:

Extinguishing Media: Foam, CO2, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

**PRODUCT CLASS:**  
Oil Base Ink

**TRADE NAME:**  
Graphic Block Green

**MANUFACTURERS CODE:**  
2577

---

**SECTION V - HEALTH HAZARD DATA**

---

Threshold Limit Value: Not established

Effects of Overexposure: None known

Emergency First Aid: Skin Contact - Wash affected area with soap & water  
Eye Contact - Flush eyes with water

---

**SECTION VI - REACTIVITY DATA**

---

Product Stability: Stable

Conditions to Avoid:

---

**SECTION VII - SPILL OR LEAK PROCEDURES**

---

Procedure when material is spilled or released:

Ordinary clean up procedure. Sweep or wipe up. Dispose as any grease or oily material.

Waste disposal method:

---

**SECTION VIII - SPECIAL PROTECTION INFORMATION**

---

Ventilation: Adequate to prevent accumulation of vapors.

Protective Equipment (Respiratory, Eye, Etc.): None necessary

---

**SECTION IX - SPECIAL PRECAUTIONS**

---

Storage & Handling:

---

**SECTION X - DISCLOSURE**

---

Disclosure Information:

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, express or implied, is made with respect to the information contained herein.