

Water Soluble Block Inks
MATERIAL SAFETY DATA SHEET
(For Printing Ink and Related Materials)

Date: July 9, 2014

SECTION I

MANUFACTURED BY: Graphic Chemical & Ink Company
P.O. Box 7027
728 North Yale
Villa Park, IL 60181

EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Milori Blue	1651

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Blue	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO2, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS: Water Soluble Ink
TRADE NAME: Milori Blue

MANUFACTURERS CODE:
1651

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

SECTION X - DISCLOSURE

Disclosure Information:

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Sunburst Red	1652

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Red	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Sunburst Red

MANUFACTURERS CODE:
1652

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Lemon Yellow	1653

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Yellow	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Lemon Yellow

MANUFACTURERS CODE:
1653

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Green	1655

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Green	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Green

MANUFACTURERS CODE:
1655

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Carnation Red	1656

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Red	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Carnation Red

MANUFACTURERS CODE:
1656

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Orange	1657

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Orange	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Orange

MANUFACTURERS CODE:
1657

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Purple	1658

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Purple	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Purple

MANUFACTURERS CODE:
1658

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Cobalt Blue	1660

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Blue	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO2, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS: Water Soluble Ink
TRADE NAME: Cobalt Blue

MANUFACTURERS CODE:
1660

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Crimson Red	1661

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Red	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Crimson Red

MANUFACTURERS CODE:
1661

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Graphic Brown	1666

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Brown	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO2, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Graphic Brown

MANUFACTURERS CODE:
1666

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Maroon	1667

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Maroon	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO2, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Maroon

MANUFACTURERS CODE:
1667

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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EMERGENCY PHONE: 800-535-5053

PRODUCT CLASS:	TRADE NAME:	MANUFACTURERS CODE:
Water Soluble Ink	Permanent Peacock Blue	1669

SECTION II - HAZARDOUS INGREDIENTS

None

SECTION III - PHYSICAL DATA

Boiling Range:	N.A.	Type of Odor:
Vapor Density:		Evaporation Rate:
Liquid Density:		Percent Volatile Wt:
Appearance:	Blue	

SECTION IV - FIRE & EXPLOSION DATA

Flash Point Category:
Lowest Flash Point:
LEL:

Extinguishing Media: Foam, CO₂, Dry Chemical or Water Fog

Special Fire Fighting Procedure: Water may be used to cool container

Unusual Fire & Explosion Hazards: None

PRODUCT CLASS:
Water Soluble Ink

TRADE NAME:
Permanent Peacock Blue

MANUFACTURERS CODE:
1669

SECTION V - HEALTH HAZARD DATA

Threshold Limit Value: Non-vaporous

Effects of Overexposure: NFPA 704M Health Classification of 1

Emergency First Aid: Eye Contact - Flush eyes with water

SECTION VI - REACTIVITY DATA

Product Stability: Stable

Conditions to Avoid:

SECTION VII - SPILL OR LEAK PROCEDURES

Procedure when material is spilled or released:
Ordinary clean up procedure. Sweep or wipe up.

Waste disposal method:

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not Required.

Protective Equipment (Respiratory, Eye, Etc.): Safety Glasses

SECTION IX - SPECIAL PRECAUTIONS

Storage & Handling: Do not take internally. This product is a non-hazardous stable material when handled or stored in bulk drums or smaller containers. However, when presenting a large surface, E.I., rags, filter clay, spontaneous combustion may occur.

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